

# QUESTIONNAIRE GEAR GRINDING



Company  
Address

Quotation quantity

Contact  
Title/Department  
E-Mail  
Telephone

Trial order quantity

Date

Grinding procedure				
Generating grinding	Profile grinding	Bevel gear grinding	Gear deburring	Thread grinding
		roll off		
		dive		
Grinding machine				
Type:		Type designation:		
Closed work area		Peripheral speed (V):	Release: m/s	Is: m/s
Number of revolutions:	1/min	Stepless	Constant	Cooling medium: Without Oil Emulsion
Grinding wheel				
		<b>Generating grinding:</b>		
		Dimension (mm):		
		Type:	contured	non-contured
		Modul:	Angel of Action (EW) [°]:	
		Number of starts:	right hand thread left hand thread	
		<b>Profil grinding:</b>		
		Bevel angle [°]:		
		Head width (U [mm]):		
Competitor:		Quality:		
Workpiece				
Designation:	Gear	Shaft	Worm	Material / Standard designation: Hardness / Strength:
Dimension: Modul:	Number of teeth:		Pressure angle (a):	Helix angle (β):
Tip diameter:	Root diameter:		Gear wide (b):	
Allowance (mm):	Radial	Per edge	Condition:	
Surface roughnes:	Rz:	Ra:	Tooth root ground:	Yes No
Further details				
Test target:				
Annual requirement:				
THELEICO quality suggestion:			Date / Signature:	