

questionnaire general

company: _____
 address: _____

 contact: _____
 title/department: _____
 e-mail: _____
 telephone: _____
 sales representative: _____

quotation
quantity: _____
 trial order
quantity: _____
date: _____



grinding procedure

external cylindrical grinding: longitudinal grinding plunge-cut grinding angle plunge grinding surface grinding
 centreless grinding: through-feed grinding plunge-cut grinding
 internal cylindrical grinding: longitudinal grinding plunge-cut grinding
 surface grinding: reciprocating grinding profile grinding creep-feed grinding cd grinding contour-controlled grind.
 other grinding procedures: _____

grinding machine

manufacturer: _____ type: _____ totally enclosed machine
 maximum operating speed (V): release: m/s working speed: m/s wheel rotation speed (n): 1/min variable constant
 cooling medium: dry oil emulsion power: kw year of construction: _____

grinding wheel

dimension: _____ mm useable diameter: _____ mm type: _____ edge shape: compliant with drawing
 competitor: _____ quality: _____ sample drawing enclosed

workpiece

designation: _____ material / standard designation: _____
 dimension: _____ mm hardness/strength: _____
 measuring: _____ mm condition: _____
 surface roughness: N: _____ Rt: _____ Rz: _____ Ra: _____ CLA: _____ RMS: _____

grinding process

Workpiece rotational speed: _____ 1/min through feed speed: _____ m/min table speed: _____ m/min
 total infeed: _____ mm radial based on diameter
 feed value: _____ mm stroke double stroke rotation overrun through feed
 dressing interval: _____
 dressing infeed: rough grinding: _____ mm finish dressing: _____ mm
 dressing speed: feed rate: _____ mm/min dressing rational speed: _____ 1/min
 pull-off device: _____ workpiece clamping: _____

further details

testing purpose: _____
 annual requirements: _____
 customer satisfaction Theleico: _____
 notes: _____

drawing: _____

THELEICO draft proposal: _____

IMPORTANT: Please use Adobe Acrobat (Reader) to fill form!

